






# Work Order ID 52510


September 29, 2009 10:46:58 AM



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Item ID: D3275-1 Accept  Setup Start   
 Revision ID: A1 Stop   
 Item Name: Crossbolt Spacer  
 Start Date: 29/09/2009 Start Qty: 100.00  Cust Item ID:  
 Required Date: 06/10/2009 Req'd Qty: 100.00  Customer:

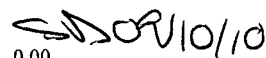

## Reference:



Approvals: Process Plan:  Date: 09-9-29 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3275	Rev A1

100	Hardinge CNC LATHE SMALL	0.00			101				
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	1-Turn as per Folio FA469 and Dwg D3275								

110	QC2- Inspect parts off machine FAI/FAIB	0.00			101				
QC	Memo	0.00							
Quality Control									

120	QC8- Inspect parts - second check	0.00			101				
QC	Memo	0.00							
Quality Control									

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Item ID: D3275-1

Accept



Setup Start



Revision ID: A1

Stop



Item Name: Crossbolt Spacer

Start Date: 29/09/2009 Start Qty: 100.00



Cust Item ID:

Required Date: 06/10/2009 Req'd Qty: 100.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: LG

0.00



Packaging

Memo

0.00

Packaging

101 8 BE 09/10/20

140

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

PL 09-10-24  
09.10.28

# Picklist Print

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September 29, 2009 10:46:57 AM

Work Order ID: 52510

Parent Item: D3275-1RevA1

Parent Item Name: Crossbolt Spacer

Comments:

Start Date: 29/09/2009

Required Date: 06/10/2009

Start Qty: 100.00

Required Qty: 100.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.3125W.05 8		Purchased	No			100	f	162.5300	28.0632			



ALUM TUBE .3125 x .058w



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

162.53

110532

1.71

111470

8.43

111874

32.39

112142

120

510pt

18pt

8/10/2010

6pt  
+ 6pt  
= 12pt

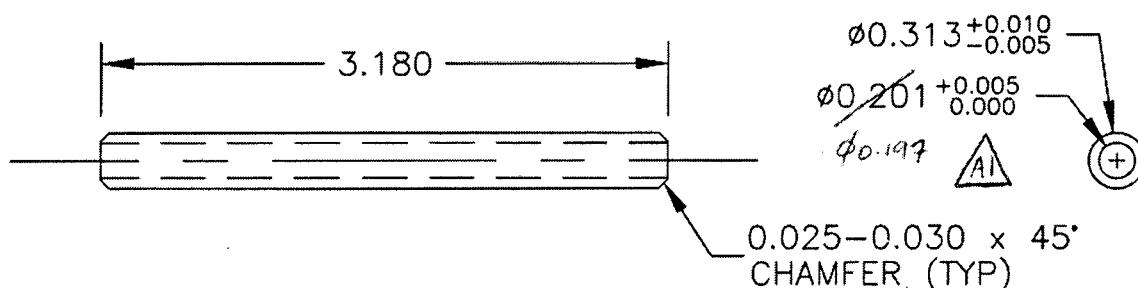


DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3275	REV. A SHEET 1 OF 1
DATE 04.03.10		TITLE CROSS BOLT SPACER	SCALE 1:1
A	04.03.10	NEW ISSUE	
AI	<i>UP</i> 04.10.19	CHANGE MAT'L SPEC	

RELEASED  
04.06.22

SHOP COPY  
RETURN TO  
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52510

*BP 09-9-25*



### D3275-1 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)  
(REF DART SPEC. M6061T6R) M6061T6T0.313W.058 *AI*
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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